



### **Picklinox pickling**



Picklinox pickling, for oxide removal ("black") from stainless steel welding, through removal of the dechromized layer during welding. Please considering that, if the chromium decrease implies the constitution of steel below threshold of 12%, it loses its stainless features: as a consequence, the dechromized layer must be removed.

Preferably, pre-treat with Cleanox degreasing, then apply a layer of stripper and, after waiting the required time, depending on the soldering and on the type of stainless steel in question, rinse generously; leave to dry away from solar beams and climate agents.

Code	€	Package (Kg)	Туре
T901300005	-, 🛇	30	liquid
T901300010	-, 🛇	2	gel
T901300015	-, 🛇	10	gel



#### Restorinox passive-maker



Code

T901300020

T901300025

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Restorinox passive-maker to restore the ideal metallurgical conditions on stainless steel welded surfaces; it produces a "chemical" passivation which compensates the natural passivation, which might be strongly conditioned by multiple environmental unpredictable variables; besides, it performs a depolluting action from the possible iron residuals which might trigger phenomena of corrosion.

To be applied on product, after pre-treatment with Cleanox and Picklinox; after approximately 20 min. rinse generously.

Leave to dry away from solar beams and climate agents.

Code	€	Package (Kg)	Туре	Code	€	Package (Kg)	Туре
T901260003	-, 🛇	30	liquid	T901260100	-, 🛇	10	gel
T901260020	-, 🛇	2	gel				



## Antacid brush





Antacid brush for application of chemicals on products for stainless steel treatment, to be used instead of standard brushes. Complete PVC body and bristle anchor, synthetic bristles pressed into the brush with no aid of metal parts; if rinsed after each use, the bristles have a practically infinite life. The use of a standard brush may contaminate the action of chemicals, interacting with them through the substances released by the bristles and handle, like paints and glues, or by the bristle anchor, normally chrome plate or nickel plated.

Code	€ Pz	Execution
T901270005	◇ 12	antacid

# SAF-FRO Blucord rutile electrode for carbon steels

Elettrodo con rivestimento rutile Blucord AWS A5.1: E6013 for welding of good quality carbon steels, used for naval constructions, mechanical and carpentry.

Excellent application on poorly manufactured joints, and uncleaned sheet metal with excellent penetration to gap. Mild arc and well protected, good aesthetic weld bead and self-removable slag.

Code	€ Pz.	ø (mm)	Length (mm)	Code	€ Pz,	ø (mm)	Length (mm)
T650050160	-, $\diamond$ 6	1,6	250	T650050250	-, ◇ 3	2,5	300
T650050200	-, ◇ 6	2	300	T650050325	-, ◇ 3	3,2	450

# SAF

### **Base electrode Basicord A for carbon steels**

Base shielded electrode Basicord A AWS A5.1: E7018-1 H4 for welding of carbon steels or manganese low-background. Excellent mechanical features at low temperatures, used in premium quality products like: bridges, pressure tanks, naval constructions, methane pipelines, etc.

Excellent resistance to cold cracks and high impact strength up to -46  $^\circ$ C. High speed of deposit and lack of drops and splashes, also in alternating current.

Code	€ Pz	ø (mm)	Length (mm)	Code	€ Pz.	ø (mm)	Length (mm)
T650100250	-, ◇ 6	2,5	300	T650100400	-, ◇ 6	4	450
T650100325	-, ◇ 6	3,2	450				



Type

paste

paste

Package (Kg)

2

10

