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Code	€	Ø (mm)	Lowest Ø (mm)	Highest Ø (mm)	Edges length (mm)	Overall length (mm)	Pulling framework (mm)
A155080800	◇	8	7,9	10,8	145	180	8
A155081000	◇	10	9,9	13,4	175	215	10
A155081200	◇	12	11,8	16	210	255	11
A155081300	◇	13	12,8	17	210	255	12
A155081400	◇	14	13,8	18	210	255	12
A155081600	◇	16	15,8	20,4	230	280	14,5
A155082000	◇	20	19,8	24,8	250	310	18

### Tkn HSS-E machine reamer with cylindrical shank DIN 212 B / D



HSS-E machine reamer with cylindrical shank, left helical edges 7°, right cut, short inlet, for bores drilling in tolerance H7, DIN 212 -B (up to diameter 3,5 mm), DIN 212-D (from diameter 4 mm).

For machining of alloy and non-alloy steels, aluminum alloys.



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe	Rame Ottone Bronzo
A15100	●	●	○	○	○	○	○	○
Vc (m/min)	10	8	5	4	4	6	18	12

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Ø shank h9 (mm)
A151000200	◇	2	11	49	2
A151000250	◇	2,5	14	57	2,5
A151000300	◇	3	15	61	3
A151000350	◇	3,5	18	70	3,5
A151000400	◇	4	19	75	4
A151000450	◇	4,5	21	80	4,5
A151000500	◇	5	23	86	5
A151000550	◇	5,5	26	93	5,6
A151000600	◇	6	26	93	5,6
A151000650	◇	6,5	28	101	6,3

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Ø shank h9 (mm)
A151000700	◇	7	31	109	7,1
A151000800	◇	8	33	117	8
A151000900	◇	9	36	125	9
A151001000	◇	10	38	133	10
A151001100	◇	11	41	142	10
A151001200	◇	12	44	151	10
A151001300	◇	13	44	151	10
A151001400	◇	14	47	160	12,5
A151001500	◇	15	50	162	12,5
A151001600	◇	16	52	170	12,5

### format Machine reamer with HSS-E cylindrical shank, DIN 212-B/D



HSS-E machine reamer with cylindrical shank, left helical edges 7°, right cut, short inlet, for bores drilling in tolerance H7, DIN 212 -B (up to diameter 3,5 mm), DIN 212-D (from diameter 4 mm).

For machining of alloy and non-alloy steels, aluminum alloys.



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe
A15531	●	●	○	○	○	○	○
	10	8	8	2	4	5	18

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Ø shank h9 (mm)
A155310100	◇	1	5,5	34	1
A155310120	◇	1,2	7,5	38	1,2
A155310140	◇	1,4	8	40	1,4
A155310150	◇	1,5	8	40	1,5
A155310160	◇	1,6	9	43	1,6
A155310180	◇	1,8	10	46	1,8
A155310200	◇	2	11	49	2
A155310220	◇	2,2	12	53	2,2
A155310250	◇	2,5	14	57	2,5
A155310280	◇	2,8	15	61	2,8
A155310300	◇	3	15	61	3
A155310320	◇	3,2	16	65	3,2
A155310350	◇	3,5	18	70	3,5
A155310400	◇	4	19	75	4
A155310450	◇	4,5	21	80	4,5
A155310500	◇	5	23	86	5
A155310550	◇	5,5	26	93	5,6
A155310600	◇	6	26	93	5,6

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Ø shank h9 (mm)
A155310650	◇	6,5	28	101	6,3
A155310700	◇	7	31	109	7,1
A155310750	◇	7,5	31	109	7,1
A155310800	◇	8	33	117	8
A155310850	◇	8,5	33	117	8
A155310900	◇	9	36	125	9
A155310950	◇	9,5	36	125	9
A155311000	◇	10	38	133	10
A155311100	◇	11	41	142	10
A155311200	◇	12	44	151	10
A155311300	◇	13	44	151	10
A155311400	◇	14	47	160	12,5
A155311500	◇	15	50	162	12,5
A155311600	◇	16	52	170	12,5
A155311700	◇	17	54	175	14
A155311800	◇	18	56	182	14
A155311900	◇	19	58	189	16
A155312000	◇	20	60	195	16

● Recommended ○ Suitable ○ Possible

◆ Available from stock CDU ◇ Shipping from external warehouse