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Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Ø shank h6 (mm)
A155450880	◇	8,8	36	125	10
A155450890	◇	8,9	36	125	10
A155450900	◇	9	36	125	10
A155450901	◇	9,01	36	125	10
A155450902	◇	9,02	36	125	10
A155450903	◇	9,03	36	125	10
A155450910	◇	9,1	36	125	10
A155450920	◇	9,2	36	125	10
A155450930	◇	9,3	36	125	10
A155450940	◇	9,4	36	125	10
A155450950	◇	9,5	36	125	10
A155450960	◇	9,6	38	133	10
A155450970	◇	9,7	38	133	10
A155450980	◇	9,8	38	133	10
A155450990	◇	9,9	38	133	10
A155450997	◇	9,97	38	133	10
A155450998	◇	9,98	38	133	10
A155450999	◇	9,99	38	133	10

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Ø shank h6 (mm)
A155451000	◇	10	38	133	10
A155451001	◇	10,01	38	133	10
A155451002	◇	10,02	38	133	10
A155451003	◇	10,03	38	133	10
A155451100	◇	11	41	142	10
A155451197	◇	11,97	44	151	10
A155451198	◇	11,98	44	151	10
A155451199	◇	11,99	44	151	10
A155451200	◇	12	44	151	10
A155451300	◇	13	44	151	10
A155451400	◇	14	47	160	14
A155451500	◇	15	50	162	14
A155451600	◇	16	52	170	14
A155451700	◇	17	54	175	14
A155451800	◇	18	56	182	14
A155451900	◇	19	58	189	16
A155452000	◇	20	60	195	16

format Hand reamer with HSS-E steel cylindrical shank for taper pins

Machine reamer with HSS-E cylindrical shank, for tapered pins, left helix approx. 45° with taper 1:50, for hand boring of tapered bores for tapered pins pursuant to DIN 1, 258, 1447, 7977 and 7978.

For machining of alloy and non-alloy steels.



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe	Rame Ottone Bronzo
A15510	●	●	○	○	○	○	○	○

Code	€	Ø (mm)	Lowest Ø (mm)	Highest Ø (mm)	Edges length (mm)	Overall length (mm)	Ø shank h9 (mm)
A155100200	◇	2	1,9	2,86	48	86	3,15
A155100250	◇	2,5	2,4	3,36	48	86	3,15
A155100300	◇	3	2,9	4,06	58	100	4
A155100400	◇	4	3,9	5,26	68	112	5
A155100500	◇	5	4,9	6,36	73	122	6,3
A155100600	◇	6	5,9	8	105	160	8
A155100800	◇	8	7,9	10,8	145	207	10
A155101000	◇	10	9,9	13,4	175	245	12,5
A155101200	◇	12	11,8	16	210	290	16

Tkn HSS-E machine reamer with taper shank HSS-E DIN 208 B

HSS-E machine reamer with taper shank HSS-E, left helical edges 7°, right cut, short inlet.

For machining of alloy and non-alloy steels, aluminum alloys and non-ferrous materials.



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe	Rame Ottone Bronzo
A15120	●	●	○	○	○	○	○	○
Vc (m/min)	10	8	5	4	6	6	18	14

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Morse taper
A151200600	◇	6	26	138	1
A151200800	◇	8	33	156	1
A151201000	◇	10	38	168	1
A151201100	◇	11	41	175	1
A151201200	◇	12	44	182	1
A151201300	◇	13	44	182	1
A151201400	◇	14	47	189	1
A151201500	◇	15	50	204	2
A151201600	◇	16	52	210	2
A151201700	◇	17	54	214	2
A151201800	◇	18	56	219	2
A151201900	◇	19	58	223	2

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Morse taper
A151202000	◇	20	60	228	2
A151202100	◇	21	62	232	2
A151202200	◇	22	64	237	2
A151202300	◇	23	66	241	2
A151202400	◇	24	68	268	3
A151202500	◇	25	68	268	3
A151202600	◇	26	70	273	3
A151202800	◇	28	71	277	3
A151203000	◇	30	73	281	3
A151203200	◇	32	77	317	4
A151203500	◇	35	78	321	4
A151204000	◇	40	81	329	4