

format Machine reamer with cylindrical shank in HSS-E DIN 208-B steel

HSS-E machine reamer with taper shank HSS-E, left helical edges 7°, right cut, short inlet.

For machining of alloy and non-alloy steels, aluminum alloys.



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe
A15537	10	8	8	2	4	5	18

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Morse taper
A155371000	---	10	38	168	1
A155371100	---	11	41	175	1
A155371200	---	12	44	182	1
A155371300	---	13	44	182	1
A155371400	---	14	47	189	1
A155371500	---	15	50	204	2
A155371600	---	16	52	210	2
A155371700	---	17	54	214	2
A155371800	---	18	56	219	2

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Morse taper
A155371900	---	19	58	223	2
A155372000	---	20	60	228	2
A155372200	---	22	64	237	2
A155372400	---	24	68	268	3
A155372500	---	25	68	268	3
A155372600	---	26	70	273	3
A155372800	---	28	71	277	3
A155373000	---	30	73	281	3
A155373200	---	32	77	317	4

format HSS-E steel sleeve reamer, DIN 219

HSS-E steel sleeve reamer, taper hole 1:30, left helical cutting edges at approx. 7°, right cut, short inlet.

For machining of alloy and non-alloy steels.



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe	Rame Ottone Bronzo
A15517	●	●	○	●	○	●	●	●

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Coupling Ø (mm)
A155172500	---	25	32	45	13
A155172600	---	26	32	45	13
A155172700	---	27	32	45	13
A155172800	---	28	32	45	13
A155173000	---	30	32	45	13
A155173200	---	32	36	50	16
A155173400	---	34	36	50	16
A155173500	---	35	36	50	16
A155173600	---	36	40	56	19

Code	€	Ø (mm)	Edges length (mm)	Overall length (mm)	Coupling Ø (mm)
A155173800	---	38	40	56	19
A155174000	---	40	40	56	19
A155174200	---	42	40	56	19
A155174400	---	44	45	63	22
A155174500	---	45	45	63	22
A155174600	---	46	45	63	22
A155174700	---	47	45	63	22
A155174800	---	48	45	63	22
A155175000	---	50	45	63	22

format Connection with taper shank for sleeve reamer

Connection for sleeve reamer with extraction nut, feeder ring and woodruff.



Code	€	Coupling Ø (mm)	Morse taper	Overall length (mm)	For DIN 219
A155200013	---	13	3	250	25-30
A155200016	---	16	3	261	31-35

Code	€	Coupling Ø (mm)	Morse taper	Overall length (mm)	For DIN 219
A155200019	---	19	4	298	36-42
A155200022	---	22	4	312	44-50