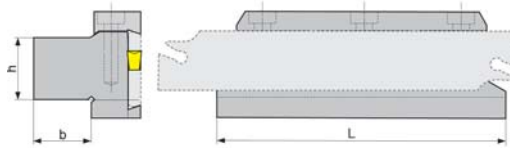


Blade-holder for cutting

Blade-holder support for external cutting-off.



Code	€	Type	Dimensions		
			h (mm)	b (mm)	L (mm)
A608129050	---	GH20-26	20	20	86
A608129055	---	GH25-26	25	25	100
A608129060	---	GH20-32	20	20	110
A608129065	---	GH25-32	25	25	110

Spare parts		
Blade type	Screw	Wrench
GFN 26	A559729090	N200500501
GFN 32		

Cutting blade

Blade clamps for internal cutting-off in nickel-plated steel.

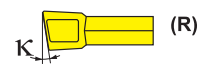
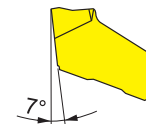


Code	€	Type	Blade height (mm)	Blade thickness (mm)
A608149025	---	GFN-S 2602 J 2,2	26	2
A608149000	---	GFN-S 2603 J 3,1	26	3
A608149070	---	GFN-S 2604 J 4,1	26	4
A608149075	---	GFN-S 3202 J 2,2	32	2
A608149080	---	GFN-S 3203 J 3,1	32	3
A608149085	---	GFN-S 3204 J 4,1	32	4

Spare parts		
		
Insert	Blade-holder type	Puller
LFMX 2	GH20/25-26	A559729015
LFMX 3		
LFMX 4		
LFMX 2	GH20/25-32	
LFMX 3		
LFMX 4		

Insert in hard metal for cutting-off

Insert in hard metal, for cutting-off or one-side cutting operations on all materials.



N-F



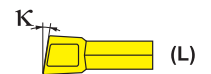
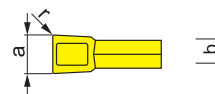
N-M



SR-MU



SL-MU



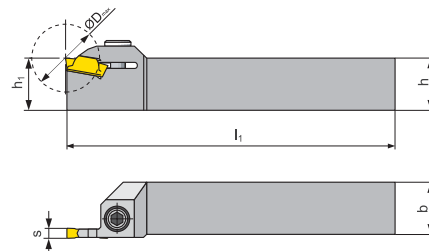
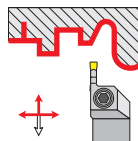
Code	€	Pz.	Type	a ± 0,06 (mm)	b (mm)	r (mm)	Free angle	K	P	M	K	N	S	H
A573400005	---	10	LFMX 2.00-0.16N F U 9035	2	1,6	0,16	7°	-	Vc m/min. 95-180	55-105	90-170	-	15-50	15-35
									f mm/U. 0,05-0,15	0,05-0,11	0,05-0,15	-	0,05-0,09	0,1-0,2
A573400010	---	10	LFMX 2.00-0.16N M U 9035	2	1,6	0,16	7°	-	Vc m/min. 95-180	55-105	90-170	140-630	15-50	15-35
									f mm/U. 0,05-0,17	0,05-0,13	0,05-0,17	0,05-0,17	0,05-0,1	0,1-0,2
A573400020	---	10	LFMX 3.10-0.20N F U 9035	3,1	2,6	0,2	7°	-	Vc m/min. 95-180	55-105	90-170	-	15-50	15-35
									f mm/U. 0,07-0,17	0,07-0,13	0,07-0,17	-	0,07-0,1	0,1-0,2
A573400030	---	10	LFMX 3.10-0.20N M U 9035	3,1	2,6	0,2	7°	-	Vc m/min. 95-180	55-105	90-170	140-630	15-50	15-35
									f mm/U. 0,07-0,2	0,07-0,15	0,07-0,2	0,07-0,2	0,07-0,12	0,1-0,2
A573400040	---	10	LFMX 4.10-0.20N F U 9035	4,1	3,6	0,2	7°	-	Vc m/min. 95-180	55-105	90-170	-	15-50	15-35
									f mm/U. 0,07-0,22	0,07-0,17	0,07-0,22	-	0,07-0,13	0,1-0,2
A573400050	---	10	LFMX 4.10-0.20N M U 9035	4,1	3,6	0,2	7°	-	Vc m/min. 95-180	55-105	90-170	140-630	15-50	15-35
									f mm/U. 0,07-0,25	0,07-0,19	0,07-0,25	0,07-0,25	0,07-0,15	0,1-0,2
A573400060	---	10	LFMX 5.10-0.20N F U 9035	5,1	4,6	0,2	7°	-	Vc m/min. 95-180	55-105	90-170	-	15-50	15-35
									f mm/U. 0,07-0,25	0,07-0,19	0,07-0,25	-	0,07-0,15	0,1-0,2
A573400070	---	10	LFMX 5.10-0.20N M U 9035	5,1	4,6	0,2	7°	-	Vc m/min. 95-180	55-105	90-170	140-630	15-50	15-35
									f mm/U. 0,07-0,3	0,07-0,23	0,07-0,3	0,07-0,3	0,07-0,18	0,1-0,2
A573400075	---	10	LFMX 2.00-0.16SR6 MU 9035	2	1,6	0,16	-	6°	Vc m/min. -	-	-	-	-	-
									f mm/U. 0,05-0,14	0,05-0,14	0,05-0,14	-	-	-
A573400080	---	10	LFMX 2.00-0.16SL6 MU 9035	2	1,6	0,16	-	6°	Vc m/min. -	-	-	-	-	-
									f mm/U. 0,05-0,14	0,05-0,14	0,05-0,14	-	-	-

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Code	€	Pz.	Type	a ± 0,06 (mm)	b (mm)	r (mm)	Free angle	K		P	M	K	N	S	H
A573400090		10	LFMX 2.00-0.16SR12 MU 9035	2	1,6	0,16	-	12°	Vc m/min.	-	-	-	-	-	-
A573400095		10	LFMX 2.00-0.16SL12 MU 9035	2	1,6	0,16	-	12°	f mm/U.	0,05-0,12	0,05-0,12	0,05-0,12	-	-	-
A573400033		10	LFMX 3.10-0.20SR8 MU 9035	3,1	2,6	0,2	-	8°	Vc m/min.	95-180	55-105	90-170	140-630	15-50	15-35
A573400035		10	LFMX 3.10-0.20SL8 MU 9035	3,1	2,6	0,2	-	8°	f mm/U.	0,07-0,2	0,07-0,15	0,07-0,2	0,07-0,2	0,07-0,12	0,1-0,2
A573400053		10	LFMX 4.10-0.20SR8 MU 9035	4,1	3,6	0,2	-	8°	Vc m/min.	95-180	55-105	90-170	140-630	15-50	15-35
A573400055		10	LFMX 4.10-0.20SL8 MU 9035	4,1	3,6	0,2	-	8°	f mm/U.	0,07-0,25	0,07-0,19	0,07-0,25	0,07-0,25	0,07-0,15	0,1-0,2


Toolholder for cutting-off and external grooving

Toolholder for cutting-off and external grooving, with shaft mount with screw.



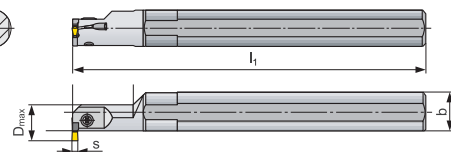
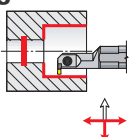
Code	€	Type	Dimensions				
			Coupling dimensions (mm)	b (mm)	L1 (mm)	S (mm)	ø D max (mm)
A608204000		GFIR 1616 H03	16x16	16	100	3	18
A608204005		GFIL 1616 H03	16x16	16	100	3	18
A608204030		GFIR 1616 H04	16x16	16	100	4	24
A608204035		GFIL 1616 H04	16x16	16	100	4	24
A608204040		GFIR 2020 K04	20x20	20	125	4	24
A608204045		GFIL 2020 K04	20x20	20	125	4	24
A608204050		GFIR 2525 M04	25x25	25	150	4	24
A608204055		GFIL 2525 M04	25x25	25	150	4	24
A608204175		GFIR 1616 H03	16x16	16	100	3	40
A608204180		GFIL 1616 H03	16x16	16	100	3	40
A608204185		GFIR 2020 K03	20x20	20	125	3	40
A608204190		GFIL 2020 K03	20x20	20	125	3	40
A608204195		GFIR 2525 M03	25x25	25	150	3	40
A608204200		GFIL 2525 M03	25x25	25	150	3	40

Spare parts		
		
Insert	Screw	Wrench
LCMF1603../M0	A509694070	N200050050
LCMF1604../M0	A509694075	
LCMF1603../M0	A509694070	

Inserts: see page 418.


Toolholder for grooves and internal grooving

Toolholder for slots and internal grooving, with shaft mount with screw.



Code	€	Type	Dimensions				
			Coupling dimensions (mm)	b (mm)	L1 (mm)	S (mm)	ø D max (mm)
A608234235		A20 N GFI-R	20x20	20	200	3	25
A608234240		A20 N GFI-L	20x20	20	200	3	25
A608234245		A25 N GFI-R	25x25	25	250	3	32
A608234250		A25 N GFI-L	25x25	25	250	3	32
A608234255		A32 R GFI-R	32x32	32	300	3	40
A608234260		A32 R GFI-L	32x32	32	300	3	40

Spare parts		
		
Insert	Screw	Screwdriver
LCMF 1603	A509694170	N202350150

Inserts: see page 418.