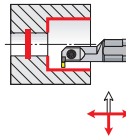
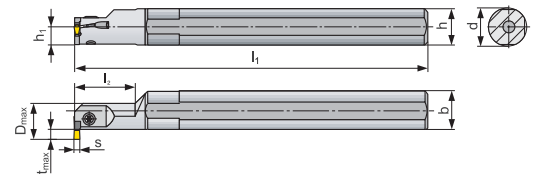


Toolholder for grooves and internal grooving



Toolholder for slots and internal grooving, with shaft mount with screw.



Code	€	Type	Dimensions							t max (mm)	ø D max (mm)
			d (mm)	h (mm)	h1 (mm)	b (mm)	l1 (mm)	l2 (mm)	s (mm)		
A608254130	---	A25S-GGFR 0413	25	23	11,5	24	250	40	4	7,5	25
A608254135	---	A25S-GGFL 0413	25	23	11,5	24	250	40	4	7,5	25
A608254140	---	A32T-GGHR 0413	32	30	15	31	300	50	4	10,5	32
A608254145	---	A32T-GGHL 0413	32	30	15	31	300	50	4	10,5	32

Spare parts		
		
Insert	Screw	Screwdriver
LCMF 1304	A509694170	N202350150

Inserts: see page 418.

Insert in hard metal for internal grooving

Insert in hard metal for internal grooving of alloy and non-alloy steels, stainless steel and cast iron.



LCMF-13F



LCMF-13MO

Code	€	Pz.	Type	Insert thickness (mm)		P	M	K	N	S	H
A569694300	---	10	LCMF 130304-F U 9035	3	Vc m/min.	110-250	65-150	100-235	-	-	-
					f mm/U.	0,05-0,25	0,05-0,19	0,05-0,25	-	-	-
					ap/mm	0,3-3	0,3-2,3	0,3-3	-	-	-
A569694310	---	10	LCMF 1303MO-MP U 9035	3	Vc m/min.	160-325	95-195	150-305	-	-	-
					f mm/U.	0,05-0,3	0,05-0,23	0,05-0,3	-	-	-
					ap/mm	0,5-1,5	0,5-1,1	0,5-1,5	-	-	-
A569694305	---	10	LCMF 130404-F U 9035	4	Vc m/min.	110-235	65-140	100-220	-	-	-
					f mm/U.	0,05-0,25	0,05-0,19	0,05-0,25	-	-	-
					ap/mm	0,5-3	0,5-2,3	0,5-3	-	-	-
A569694315	---	10	LCMF 1304MO-MP U 9035	4	Vc m/min.	145-325	85-195	135-305	-	-	-
					f mm/U.	0,05-0,35	0,05-0,26	0,05-0,35	-	-	-
					ap/mm	0,5-2	0,5-1,5	0,5-2	-	-	-

Insert in hard metal for cutting-off and grooving

Insert in hard metal for cutting-off and grooving operations of steels, stainless steel and cast iron.



LCMF-16F



LCMF-16MO

Code	€	Pz.	Type	Insert thickness (mm)		P	M	K	N	S	H
A569694320	---	10	LCMF 160304-F U 9035	3	Vc m/min.	130-250	75-150	120-235	-	-	-
					f mm/U.	0,05-0,17	0,05-0,13	0,05-0,17	-	-	-
					ap/mm	0,3-3	0,3-2,3	0,3-3	-	-	-
A569694323	---	10	LCMF 1603MO-MP U 9035	3	Vc m/min.	130-250	75-150	120-235	-	-	-
					f mm/U.	0,05-0,17	0,05-0,13	0,05-0,17	-	-	-
					ap/mm	0,3-3	0,3-2,3	0,3-3	-	-	-
A569694325	---	10	LCMF 160404-F U 9035	4	Vc m/min.	110-220	65-120	100-190	-	-	-
					f mm/U.	0,08-0,25	0,08-0,19	0,08-0,25	-	-	-
					ap/mm	0,5-3	0,5-2,3	0,5-3	-	-	-
A569694330	---	10	LCMF 1604MO-MP U 9035	4	Vc m/min.	130-240	75-140	120-225	-	-	-
					f mm/U.	0,08-0,25	0,08-0,19	0,08-0,25	-	-	-
					ap/mm	0,5-3	0,5-2,3	0,5-3	-	-	-