



Face driver

Modular face driver **with clockwise rotation**, allows the use of driving heads and centering points on the same body, the machining of pieces with different dimensions. The constant torque is ensured by the axial compensation even on workpieces with irregular surfaces or not perfectly perpendicular to the rotation axis, optimal for precise turning of parts along the entire axis without recovery phases.

The supply includes: 1 base body, 4 driving heads \varnothing 12-20-32-50 mm, 2 centering points \varnothing 6-12 mm.



Code	€	Morse taper	Turning range (mm)	Rotation
C353450005	---	3	13÷100	clockwise

Code	€	Morse taper	Turning range (mm)	Rotation
C353450010	---	4	13÷100	clockwise

Quick release tool holder turret



Quick release tool holder turret in quenched steel with hardened attachment teeth and ground. Acting on an eccentric pin the tool holder is blocked against the teeth of the base body. The system allows a reproducibility of 0.01 mm for 40 angular positions possible of the tool holder. This precision is maintained even after numerous tool changes. For the different possibilities of usage are supplied different base dimensions type A up to C.

Use: the quick release system offers several opportunities for external and internal machining. Interchangeable with Multifix system.

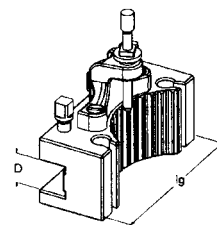
Code	€	Type	Overall height (mm)	Central pin \varnothing (mm)	Weight (Kg)
C401300010	---	A	56	20	1,4
C401300020	---	B	79	32	4,5
C401300030	---	C	110	40	10,7



Quick release tool holder flat base

Quick release tool holder with flat base Type D provided with screws for height regulation and 3 screws for closing of the stem. Interchangeable with Multifix system.

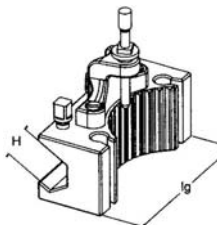
Code	€	Type	D (mm)	lg (mm)	Weight (Kg)
C401330005	---	AD 1675	16	75	0,5
C401330010	---	AD 2090	20	90	0,61
C401330015	---	BD 25120	25	120	1,57
C401330020	---	BD 25140	25	140	1,65
C401330025	---	BD 32120	32	120	1,75
C401330030	---	CD 32150	32	150	2,95
C401330035	---	CD 40170	40	170	3,85



Quick release tool holder prismatic base

Quick release tool holder with prismatic base Type H provided with screws for height regulation and 3 screws for closing of the stem. Interchangeable with Multifix system.

Code	€	Type	H (mm)	lg (mm)	Weight (Kg)
C401360005	---	AH 2085	20	85	0,56
C401360010	---	BH 32130	32	130	1,8
C401360015	---	CH 40160	40	160	3,7



Quick release tool holder for truncation

Quick release tool holder for truncation blades Type T provided with regulation screws. Interchangeable with Multifix system.

Code	€	Type	Blade dimension (mm)	lg (mm)	Weight (Kg)
C401460005	---	AT-K	2,7x10	75	0,55
C401460010	---	BT-K	4,2x15,9	110	1,5
C401460015	---	CT-K	5,1x18,5	150	2,4

