



Grinding wheel with cylindrical stem and rounded head

Cylindrical grinding mounted point with rounded head, WR shape, pink AR high-grade corundum abrasive, hardness degree O with ceramic binder, keeps the profile, resistant on edges.

Especially suitable for alloy and non-alloy steels, high speed steels, stainless steels and steel castings and cast iron.

The best performance can be obtained with peripheral speed ranging between 25 and 40 m/s for use on edges and between 15 and 25 m/s on flat surfaces.



| Codice | Acciaio | Acciaio INOX | Ghisa |
|-----------------|---------|--------------|-------|
| L40161 ÷ L40167 | ● | ● | ● |

| Final Code | L40161 GRAIN 46 € | Pz. | L40163 GRAIN 60 € | Pz. | L40165 GRAIN 80 € | Pz. | L40167 GRAIN 100 € | Pz. | Dimensions øxH (mm) | Pivot ø (mm) | Max no. of revolutions (rev/min) |
|------------|-------------------------|-----|-------------------------|-----|-------------------------|-----|--------------------------|-----|------------------------|-----------------|-------------------------------------|
| 0306 | | | | | | | 10 | | 3x6 | 3 | 219.000 |
| 0510 | | | 10 | | | | 10 | | 5x10 | 3 | 135.000 |
| 0816 | 10 | | | | | | | | 8x16 | 6 | 119.000 |
| 1320 | 10 | | | | 10 | | | | 13x20 | 6 | 73.000 |



Grinding wheel with ogival stem

Ogival grinding mounted point, SP shape, pink AR high-grade corundum abrasive, hardness degree O with ceramic binder, keeps the profile, resistant on edges.

Especially suitable for alloy and non-alloy steels, high speed steels, stainless steels and steel castings and cast iron.

The best performance can be obtained with peripheral speed ranging between 25 and 40 m/s for use on edges and between 15 and 25 m/s on flat surfaces.



| Codice | Acciaio | Acciaio INOX | Ghisa |
|-----------------|---------|--------------|-------|
| L40175 ÷ L40179 | ● | ● | ● |

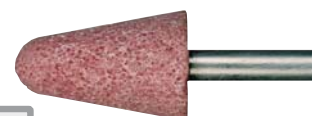
| Final Code | L40175 GRAIN 46 € | Pz. | L40177 GRAIN 60 € | Pz. | L40179 GRAIN 80 € | Pz. | Dimensions øxH (mm) | Pivot ø (mm) | Max no. of revolutions (rev/min) |
|------------|-------------------------|-----|-------------------------|-----|-------------------------|-----|------------------------|-----------------|-------------------------------------|
| 0510 | | | 10 | | | | 5x10 | 3 | 149.000 |
| 0816 | 10 | | | | 10 | | 8x16 | 3 | 72.000 |
| 0817 | 10 | | | | 10 | | 8x16 | 6 | 119.000 |
| 1320 | | | | | 10 | | 13x20 | 6 | 73.000 |
| 2032 | | | 10 | | | | 20x32 | 6 | 47.000 |



Grinding wheel with conical stem and rounded head

Taper grinding wheel with rounded head with shank, KE shape, dark red and white ADW high-grade corundum abrasive with ceramic binder, hardness degree M, high removal rate, does not get clogged, particularly suitable for alloy steels and non-alloy steels, high-speed steels and stainless steel, steel casting and cast iron and non-ferrous metals.

The best performance can be obtained with peripheral speed ranging between 20 and 30 m/s.



| Codice | Alluminio e leghe | Acciaio | Acciaio INOX | Ghisa |
|-----------------|-------------------|---------|--------------|-------|
| L40185 ÷ L40189 | ○ | ● | ● | ● |

| Final Code | L40185 GRAIN 30 € | Pz. | L40187 GRAIN 46 € | Pz. | L40189 GRAIN 80 € | Pz. | Dimensions øxH (mm) | Pivot ø (mm) | Max no. of revolutions (rev/min) |
|------------|-------------------------|-----|-------------------------|-----|-------------------------|-----|---------------------|--------------|----------------------------------|
| 1025 | | | 10 | | 10 | | 10x25 | 6 | 95.000 |
| 1645 | | | 10 | | | | 16x45 | 6 | 52.000 |
| 2032 | 10 | | | | | | 20x32 | 6 | 47.000 |
| 2040 | 10 | | | | | | 20x40 | 6 | 47.000 |
| 2525 | 10 | | | | | | 25x25 | 6 | 38.000 |
| 2545 | 10 | | | | | | 25x45 | 6 | 34.000 |
| 2570 | 10 | | | | | | 25x70 | 6 | 20.000 |
| 3232 | | | 5 | | | | 32x32 | 6 | 29.000 |