



Poliflex grinding wheel with cylindrical stem

Cylindrical Poliflex wheel with shank, ZY shape, LR type binder, very hard and resistant with white corundum (AW), best surface quality with good service life. Rounding edges, finishing, polishing and pre-working on steels, stainless steels; satin finishing on aluminium alloys; gloss finishing on bronze, brass and copper.

Codice	Acciaio	Acciaio INOX
	L40260 ÷ L40270	●



Final Code	L40260		L40265		L40270		Dimensions øxH (mm)	Pivot ø (mm)	Suggested no. of revolutions (rev/min)
	GRAIN 120	Pz.	GRAIN 220	Pz.	GRAIN 400	Pz.			
0408	10					10	4x8	3	95.000
0610	10						6x10	3	64.000
0808	10						8x8	3	47.000
0812	10		10		10		8x12	3	47.000
1010	10		10				10x10	3	38.000
1015	10						10x15	3	38.000
1016	10						10x15	6	38.000
1025	10		10				10x25	6	38.000
1208	10						12x8	3	32.000
1212	10						12x12	3	32.000
1213	10						12x12	6	32.000
1220	10						12x20	3	32.000
1221	10						12x20	6	32.000
1515	10						15x15	6	25.000
1525	10						15x25	6	25.000
2020	10						20x20	6	19.000
2030	10						20x30	6	19.000
2525	10						25x25	6	15.000
3030	5						30x30	6	12.000



Poliflex grinding wheel with cylindrical stem

Cylindrical Poliflex ZY grinding wheel with stem, **with very soft PUR binder with silicon carbide (SiC)**. The open structure and the elastic binder guarantee a good use for contours with soft and cold grinding, it is distinguished by a surface quality **opaque finish**. Optimal for use on surfaces made of steel, stainless steel, light metals, non-ferrous metals and titanium.



Final Code	L40325		L40330		Dimensions øxH (mm)	Pivot ø (mm)	Suggested no. of revolutions (rev/min)
	GRAIN 80	Pz.	GRAIN 150	Pz.			
0812	10		10		8x12	3	24.000
1025	10		10		10x25	6	19.000
1530	10		10		15x30	6	12.000



Diamond grindstone galvanic matrix

Diamond grinding wheels, electrodeposited, with cylindrical shank, particularly suitable for fast removals of **hard metal and ceramics**. The tools are supplied in **grain D 107** = a mesh 140/170. Tools for dry machining with recommended cutting velocity 15 m/s, and wet 20 m/s.



Codice	Metallo duro
	L60005



Code	€	Dimensions øxH (mm)	Stem øxL (mm)	Grain
L600050100	◆	1x4	3x40	D 107
L600050150	◆	1,5x4	3x40	D 107
L600050200	◆	2x5	3x40	D 107
L600050250	◆	2,5x6	3x40	D 107

Code	€	Dimensions øxH (mm)	Stem øxL (mm)	Grain
L600050300	◆	3x6	3x40	D 107
L600050400	◆	4x6	3x40	D 107
L600050500	◆	5x6	3x40	D 107
L600050600	◆	6x7	3x40	D 107