



CBN grindstone galvanic binder

CBN grinding wheels, electrodeposited, with cylindrical shank, particularly suitable for fast removals in machining of **hardened steels**.

The tools are supplied in **grain D 107** = a mesh 140/170.

Tools for dry machining with recommended cutting velocity 15 m/s, and wet 30 m/s.



Code	€	Dimensions øxH (mm)	Stem øxL (mm)	Grain
L600100100	◆	1x4	3x40	B 107
L600100200	◆	2x5	3x40	B 107
L600100300	◆	3x6	3x40	B 107



Codice	Acciaio	Acciaio temprato	Acciaio INOX	Ghisa
L60010	●	●	○	●

Code	€	Dimensions øxH (mm)	Stem øxL (mm)	Grain
L600100400	◆	4x6	3x40	B 107
L600100500	◆	5x6	3x40	B 107
L600100600	◆	6x7	3x40	B 107



Ball-shaped diamond millstone, galvanic binder

Diamond grinding wheels, electrodeposited, ball shaped with cylindrical shank, particularly suitable for fast removals of **hard metal and ceramics**.

The tools are supplied in **grain size D 107** = mesh 140/170.

Recommended cutting speed for dry machining 15 m/s and for wet machining 20 m/s.




Code	€	ø (mm)	Stem øxL (mm)	Grain
L600150100	◆	1	3x40	D 107
L600150200	◆	2	3x40	D 107
L600150300	◆	3	3x40	D 107



Codice	Metallo duro
L60015	●

Code	€	ø (mm)	Stem øxL (mm)	Grain
L600150400	◆	4	3x40	D 107
L600150500	◆	5	3x40	D 107
L600150600	◆	6	3x40	D 107

GRINDING POINTS



New 2019

- Complete item number, to make ordering easier
- 7,000 new items
- 36 new brands
- 1,608 pages, 6.5% more than the previous edition