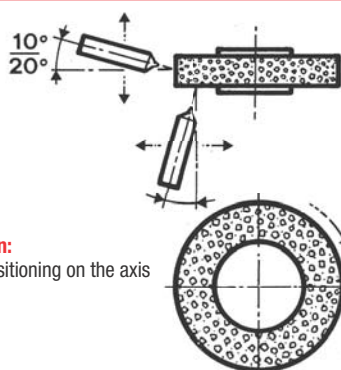




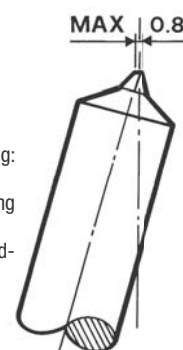
## Correct positioning to avoid vibrations



**Attention:**  
avoid positioning on the axis

### Maximum wear

- For a correct use of the tool we recommend the following: pass depth 0.03 mm, max 0.05 mm.
- Fast pass speed for roughing work, slow on hard grinding wheels and for fine finishing jobs.
- **Very important:** open the coolant jet before the diamond-wheels contact.



## Single Diamond Dresser, taper shank



Single diamond dresser mounted in the stem, for dressing and profiling of ceramic alloy grinding wheels, the dresser shall always be locked so that the angle towards the centre of the grinding wheel is between 5 and 15°.

It is preferable to perform wet dressing operations.

Code	€	Carats	For wheel Ø (mm)	Morse taper
L602050050	---	0,5	up to 125	1
L602050100	---	1	150÷250	1

Code	€	Carats	For wheel Ø (mm)	Morse taper
L602050150	---	1,5	250÷300	1



## Single Diamond Dresser, cylindrical shank



Single diamond dresser mounted in the stem, for dressing and profiling of ceramic alloy grinding wheels, the dresser shall always be locked so that the angle towards the centre of the grinding wheel is between 5 and 15°.

It is preferable to perform wet dressing operations.

Code	€	Carats	For wheel Ø (mm)	Shank Ø (mm)
L602050105	---	0,5	up to 125	10
L602050110	---	1	150÷250	10

Code	€	Carats	For wheel Ø (mm)	Shank Ø (mm)
L602051115	---	1,5	250÷300	10



## Brightening stick

Stick for brightening standard grinding wheels. Circular and rectangular section.



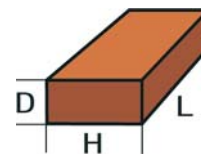
Code	€	Pz.	DxHxL (mm)	Section	Specs
L452050025	---	10	25x200	Round	37C-30-TV
L452050032	---	5	32x200	Round	37C-30-TV

Code	€	Pz.	DxHxL (mm)	Section	Specs
L452051204	---	1	6,3x12x71,5	Rectangular	Stick NORBIDE
L452052550	---	10	25x50x200	Rectangular	37C-30-TV



## Oil stones "India"

Oil stones "India", aluminium oxide for sharpening. Homogeneous binder for hardness uniformity, accurate soaking with special oil, accurate dimensions, ideal for sharpening operations, touchup and finishing. For all alloyed steels and other.



Code	€	Pz.	DxHxL (mm)	Specs
L453050020	---	5	6x25x100	FB 14 Fine
L453050030	---	5	13x25x100	MB 24 Medium
L453050035	---	5	13x25x100	FB 24 Fine
L453050040	---	5	13x38x150	MB 26 Medium

Code	€	Pz.	DxHxL (mm)	Specs
L453050060	---	5	25x50x150	MB 6 Medium
L453050070	---	5	25x50x150	FB 6 Fine
L453050080	---	5	25x50x200	MB 8 Medium
L453050090	---	5	25x50x200	FB 8 Fine