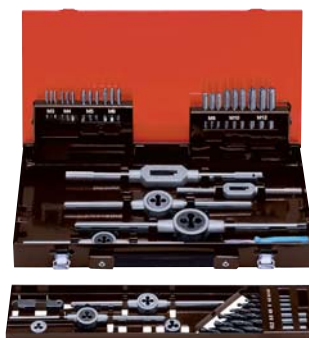


Set of hand taps, dies and bits in HSS steel, fine pitch

Set of hand taps with relevant tap wrenches, dies with die stocks and HSS steel fine pitch bits.
In a steel case.



MF	HSS	DIN 352	DIN 338	EN 22568	
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Code	€	M	Tap pieces dimensions	Dies measure	Tips ø (mm)	Die-stocks ø (mm)	Tap wrenches
A057950224		M3÷M12	M3x0,35-M4x0,5-M5x0,5-M6x0,75-M8x1-M10x1-M12x1,5	M3x0,35-M4x0,5-M5x0,5-M6x0,75-M8x1-M10x1-M12x1,5	2,6-3,5-4,5-5,2-7-9-10,5	20x5-20x7-25x9-30x11-38x14	size 1-2

HSS steel hand taps series, GAS thread, DIN-ISO 228

Series of HSS steel hand taps, GAS ISO and DIN 228 thread, chamfer inlet approx. 6-8 threads, finish inlet 2-3 threads, straight grooves, ground and relief ground threads, for pass-through and blind bores.

For machining of alloy and non-alloy steels, aluminum alloys and non-ferrous materials.



G	HSS	DIN 5157	Tipo N		
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Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe	Rame Ottone Bronzo
A05640	●	●	○	○	○	○	○	○

Code	€	GxThreads per inch	Thread ø (mm)	Shank ø (mm)	Pulling framework (mm)	Pre-bore (mm)	Overall length (mm)
A056400001		G1/8x28	9,728	7	5,5	8,8	63
A056400003		G1/4x19	13,157	11	9	11,8	70
A056400005		G3/8x19	16,662	12	9	15,25	70
A056400007		G1/2x14	20,955	16	12	19	80
A056400009		G5/8x14	22,911	18	14,5	21	80
A056400011		G3/4x14	26,441	20	16	24,5	90
A056400013		G7/8x14	30,201	22	18	28,25	90
A056400015		G1x11	33,249	25	20	30,75	100
A056400017		G1.1/4x11	41,91	32	24	39,5	125
A056400019		G1.1/2x11	47,803	36	29	45,25	140
A056400021		G2x11	59,614	45	35	57	160

HSS steel hand taps, GAS DIN-ISO 228 thread

HSS steel hand tap, coarse pitch, DIN 352, for GAS DIN-ISO 228 thread.

Chamfer tap, finishing tap, chamfer inlet of 6-8 threads, straight grooves, ground and stripped threads for pass-through and blind holes.

For machining of alloy and non-alloy steels, aluminum alloys and non-ferrous materials.

A05638



A05639



G	HSS	DIN 5157	Tipo N		
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Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio <42 HRc	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe	Rame Ottone Bronzo
A05638 ÷ A05639	●	●	○	○	○	○	○	○	○

Final Code	A05638 Roughing €	A05639 Finishing €	GxThreads per inch	Thread ø (mm)	Shank ø (mm)	Pulling framework (mm)	Pre-bore (mm)	Overall length (mm)
0001			G1/8x28	9,728	7	5,5	8,8	63
0003			G1/4x19	13,157	11	9	11,8	70
0005			G3/8x19	16,662	12	9	15,25	70
0007			G1/2x14	20,955	16	12	19	80
0009			G5/8x14	22,911	18	14,5	21	80
0011			G3/4x14	26,441	20	16	24,5	90
0013			G7/8x14	30,201	22	18	28,25	90
0015			G1x11	33,249	25	20	30,75	100
0017			G1.1/4x11	41,91	32	24	39,5	125
0019			G1.1/2x11	47,803	36	29	45,25	140
0021			G2x11	59,614	45	35	57	160