



HSS-E steel machine tap, coarse pitch, DIN 371-376

HSS-E steel machine tap, coarse pitch for passing-through holes, green ring, DIN 371 M2-M10 with reinforced stem.

DIN 376 M12-M24 with passing-through stem, B shape, right inlet of 4-5 threads. Vaporized surface. To limit the cold welding.

For machining of alloy and non-alloy steels.



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio INOX	Ghisa	Alluminio e leghe
A05683	●	●	○	○	○	○
Vc (m/min)	12	10	8	5	10	17
Refrigerazione	E 0	E 0	E 0	E 0	E 0	E 0

Code	€	M	Pitch (mm)	Shank ø (mm)	Pulling framework (mm)	Pre-bore (mm)	Overall length (mm)
A056830020	◇	M2	0,4	2,8	2,1	1,6	45
A056830030	◇	M3	0,5	3,5	2,7	2,5	56
A056830040	◇	M4	0,7	4,5	3,4	3,3	63
A056830050	◇	M5	0,8	6	4,9	4,2	70
A056830060	◇	M6	1	6	4,9	5	80
A056830080	◇	M8	1,25	8	6,2	6,8	90
A056830100	◇	M10	1,5	10	8	8,5	100
A056830120	◇	M12	1,75	9	7	10,2	110
A056830140	◇	M14	2	11	9	12	110
A056830160	◇	M16	2	12	9	14	110
A056830180	◇	M18	2,5	14	11	15,5	125
A056830200	◇	M20	2,5	16	12	17,5	140
A056830220	◇	M22	2,5	18	14,5	19,5	140
A056830240	◇	M24	3	18	14,5	21	160
A056830270	◇	M27	3	20	16	24	160
A056830300	◇	M30	3,5	22	18	26,5	180



HSS-E steel machine tap, coarse pitch, DIN 371-376

Machine tap in steamed HSS-E steel, coarse pitch, green ring, for through holes, M2-M10 DIN 371 with reinforced shank, M12-M24 DIN 376 with through shank, straight grooves, shape B, corrected inlet, 4-5 threads.

For standard metric thread according to DIN 13.

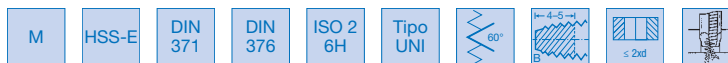
For machining of alloy and non-alloy steels, stainless steels, cast iron, aluminum alloys and non-ferrous materials.



A05624



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio INOX	Ghisa	Alluminio e leghe	Rame Ottone Bronzo
A05624	●	●	○	○	○	○
Vc min (m/min)	13	8	4	12	23	13
Refrigerazione	E 0	E 0	E 0	E 0	E 0	E 0



Final Code	A05624 €	A05628 TIN €	M	Pitch (mm)	Shank ø (mm)	Pulling framework (mm)	Pre-bore (mm)	Overall length (mm)
0020	◇	◇	M2	0,4	2,8	2,1	1,6	45
0030	◇	◇	M3	0,5	3,5	2,7	2,5	56
0040	◇	◇	M4	0,7	4,5	3,4	3,3	63
0050	◇	◇	M5	0,8	6	4,9	4,2	70
0060	◇	◇	M6	1	6	4,9	5	80
0080	◇	◇	M8	1,25	8	6,2	6,8	90
0100	◇	◇	M10	1,5	10	8	8,5	100
0120	◇	◇	M12	1,75	9	7	10,2	110
0140	◇	◇	M14	2	11	9	12	110
0160	◇	◇	M16	2	12	9	14	110
0180	◇	◇	M18	2,5	14	11	15,5	125
0200	◇	◇	M20	2,5	16	12	17,5	140
0220	◇	◇	M22	2,5	18	14,5	19,5	140
0240	◇	◇	M24	3	18	14,5	21	160

TIN



A05628



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio INOX	Ghisa	Alluminio e leghe	Rame Ottone Bronzo
A05628	●	●	○	○	○	○
Vc min (m/min)	18	10	6	12	23	13
Refrigerazione	E 0	E 0	E 0	E 0	E 0	E 0