

Alesatore a macchina codolo cilindrico in acciaio HSS-E progressione centesimale DIN 212

Alesatore a macchina codolo cilindrico in acciaio HSS-E progressione centesimale,
 a elica sinistra, tagliente destro.

Tolleranza di costruzione:

- diametri decimali tolleranza H7

- diametri centesimali dal $\varnothing$ 1,01 fino a 5,03 mm tolleranza -0,000/+0,004 mm

- oltre il $\varnothing$ 5,03 mm tolleranza -0,000/+0,005 mm

Per lavorazioni di acciai legati e non, ghise e leghe di alluminio.



Codice	Acciaio <850 N/mm²	Acciaio >850 <1000 N/mm²	Acciaio >1000 <1400 N/mm²	Acciaio INOX	Leghe di Titanio	Ghisa	Alluminio e leghe
A15545	14	12	8	4	4	8	18

Codice	€	Ø (mm)	Lunghezza taglienti (mm)	Lunghezza totale (mm)	Ø codolo h6 (mm)
A155450100	---	1	6	35	1
A155450101	---	1,01	6	35	1
A155450102	---	1,02	6	35	1
A155450103	---	1,03	6	35	1
A155450150	---	1,5	8	40	2
A155450151	---	1,51	9	43	2
A155450152	---	1,52	9	43	2
A155450153	---	1,53	9	43	2
A155450160	---	1,6	9	43	2
A155450170	---	1,7	9	43	2
A155450180	---	1,8	10	46	2
A155450190	---	1,9	10	46	2
A155450197	---	1,97	11	49	2
A155450198	---	1,98	11	49	2
A155450199	---	1,99	11	49	2
A155450200	---	2	11	49	2
A155450201	---	2,01	11	49	2
A155450202	---	2,02	11	49	2
A155450203	---	2,03	11	49	2
A155450210	---	2,1	11	49	2
A155450220	---	2,2	12	53	2
A155450230	---	2,3	12	53	3
A155450240	---	2,4	14	57	3
A155450247	---	2,47	14	57	3
A155450248	---	2,48	14	57	3
A155450249	---	2,49	14	57	3
A155450250	---	2,5	14	57	3
A155450251	---	2,51	14	57	3
A155450252	---	2,52	14	57	3
A155450253	---	2,53	14	57	3
A155450260	---	2,6	14	57	3
A155450270	---	2,7	15	61	3
A155450280	---	2,8	15	61	3
A155450290	---	2,9	15	61	3
A155450297	---	2,97	15	61	3
A155450298	---	2,98	15	61	3
A155450299	---	2,99	15	61	3
A155450300	---	3	15	61	3
A155450301	---	3,01	16	65	4
A155450302	---	3,02	16	65	4
A155450303	---	3,03	16	65	4
A155450310	---	3,1	16	65	4
A155450320	---	3,2	16	65	4
A155450330	---	3,3	16	65	4
A155450340	---	3,4	18	70	4
A155450350	---	3,5	18	70	4
A155450360	---	3,6	18	70	4
A155450370	---	3,7	18	70	4
A155450380	---	3,8	19	75	4
A155450390	---	3,9	19	75	4
A155450397	---	3,97	19	75	4
A155450398	---	3,98	19	75	4
A155450399	---	3,99	19	75	4
A155450400	---	4	19	75	4
A155450401	---	4,01	19	75	4
A155450402	---	4,02	19	75	4
A155450403	---	4,03	19	75	4
A155450410	---	4,1	19	75	4
A155450420	---	4,2	19	75	4
A155450430	---	4,3	21	80	5
A155450440	---	4,4	21	80	5

Codice	€	Ø (mm)	Lunghezza taglienti (mm)	Lunghezza totale (mm)	Ø codolo h6 (mm)
A155450450	---	4,5	21	80	5
A155450460	---	4,6	21	80	5
A155450470	---	4,7	21	80	5
A155450480	---	4,8	23	86	5
A155450490	---	4,9	23	86	5
A155450497	---	4,97	23	86	5
A155450498	---	4,98	23	86	5
A155450499	---	4,99	23	86	5
A155450500	---	5	23	86	5
A155450501	---	5,01	23	86	5
A155450502	---	5,02	23	86	5
A155450503	---	5,03	23	86	5
A155450510	---	5,1	23	86	5
A155450520	---	5,2	23	86	5
A155450530	---	5,3	23	86	5
A155450540	---	5,4	26	93	6
A155450550	---	5,5	26	93	6
A155450560	---	5,6	26	93	6
A155450570	---	5,7	26	93	6
A155450580	---	5,8	26	93	6
A155450590	---	5,9	26	93	6
A155450597	---	5,97	26	93	6
A155450598	---	5,98	26	93	6
A155450599	---	5,99	26	93	6
A155450600	---	6	26	93	6
A155450601	---	6,01	28	101	6
A155450602	---	6,02	28	101	6
A155450603	---	6,03	28	101	6
A155450610	---	6,1	28	101	6
A155450620	---	6,2	28	101	6
A155450630	---	6,3	28	101	6
A155450640	---	6,4	28	101	6
A155450650	---	6,5	28	101	6
A155450660	---	6,6	28	101	6
A155450670	---	6,7	28	101	6
A155450680	---	6,8	31	109	8
A155450690	---	6,9	31	109	8
A155450700	---	7	31	109	8
A155450710	---	7,1	31	109	8
A155450720	---	7,2	31	109	8
A155450730	---	7,3	31	109	8
A155450740	---	7,4	31	109	8
A155450750	---	7,5	31	109	8
A155450760	---	7,6	33	117	8
A155450770	---	7,7	33	117	8
A155450780	---	7,8	33	117	8
A155450790	---	7,9	33	117	8
A155450797	---	7,97	33	117	8
A155450798	---	7,98	33	117	8
A155450799	---	7,99	33	117	8
A155450800	---	8	33	117	8
A155450801	---	8,01	33	117	8
A155450802	---	8,02	33	117	8
A155450803	---	8,03	33	117	8
A155450810	---	8,1	33	117	8
A155450820	---	8,2	33	117	8
A155450830	---	8,3	33	117	8
A155450840	---	8,4	33	117	8
A155450850	---	8,5	33	117	8
A155450860	---	8,6	36	125	10
A155450870	---	8,7	36	125	10